

BESPOKE CONCRETE

SPECIALISTS IN THE MANUFACTURE OF CUSTOM MADE PRE-CAST CONCRETE AND CAST STONE PRODUCTS

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USING REPAIR MIX

Preparation:

Roughly sand/chip back area to be treated to provide a key surface.

Mixing:

Mix for approximately 5 min. until homogenous (pour approx. $\frac{3}{4}$ of the water into the mixing container add the filler, mix for 3 min then add the remaining water while still mixing for two minutes longer).

Approx Mixing ratio dry filler to water:

25 kg: 3 litres

Layer thickness:

At least 1 mm; max. 5 mm; (one layer)

Application:

Prime the damaged area with a thin coat of PVA glue.

Apply with a filling knife/pointing trowel and smooth to desired finish.

Temperature of materials, substrate, air, min./max.: +5°C / +35°C

Follow-up treatment:

Once substrate is dry (24-48hrs) sand back the repair to desired finish.
Can be coated over once the substrate is dry.

Cleaning:

Clean tools and equipment with water while the material is still fresh. Once the material has dried, it can only be removed mechanically.

Application rate:

2 kg/m² per mm thick layer

Note:

If the repair mortar is not bonding to the unit, re-sand/chip the area to be repaired to make a rougher key, if still unsuccessful add one tablespoon of PVA glue per 5Kg of dry mix to the mix.

NB: Bespoke Concrete Products does not take responsibility for any repairs carried out by anyone other than a current member of the Bespoke Concrete team c. 2013



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Nitecrete Manufactured and developed by Bespoke Concrete Products Ltd. International Patent pending.

