

# BESPOKE CONCRETE

SPECIALISTS IN THE MANUFACTURE OF CUSTOM MADE PRE-CAST CONCRETE AND CAST STONE PRODUCTS

Bespoke Concrete Products Limited, Tynedale Works, Princess Way, Low Prudhoe, Northumberland NE42 6PL  
t +44 (0) 1661 83 93 40 f +44 (0) 1661 83 39 23 e info@bespokeconcrete.co.uk w www.bespokeconcrete.co.uk

## ENVIRONMENTAL POLICY

Since its inception in 1992, Bespoke Concrete has worked with UK and international clients to design, manufacture and supply a wide range of commercial and domestic products. Products include high quality wet and dry cast concrete designs that service many construction, civil engineering, highways and architectural projects. The company processes have been designed to consolidate and enhance its existing activities whilst having a commitment to reducing pollution output and making the company greener.

In the on-going implementation and to increase staff awareness of our Environmental Policy

Bespoke Concrete Products strives to:-

- **MAXIMISE** the reduction, recycling and recovering of waste in our processes by, for example, using waste wood off-cuts from our pattern shop and timber suppliers to generate winter factory heating via our biomass boiler.
- **DEVELOP** methods for the reduction of our environmental footprint through the supply chain, by working with aggregate suppliers who adopt a sustainable sourcing practice at quarries.
- **CONSTANTLY** upgrade our production process to maximize efficiency and cut waste at our industrial site and seek to increase our staff knowledge base in relation to this.
- **MINIMIZE** our product transportation emissions by, whenever possible, sending only full wagon loads out and avoiding sending partial loads.
- **UTILIZE** the minimum of packaging for our products to reduce excessive packaging waste.
- **PROTECT** the environment when hazardous materials must be used, store and dispose of by, for example, using designated acid wash pits, to eliminate surface run-off contamination.
- **CONTINUOUSLY** review and update our production process to reduce the impact of CO2 generated during cement production by maximising the use of industrial waste products such as fly ash and blast furnace slag as cement substitutes in our mix design
- **PRODUCE** the most environmentally friendly concrete we can without sacrificing strength or quality.
- **ALWAYS** be aware of the latest legislation, research and developments aiming towards more environmentally friendly practices in the sector. Our practices follow the standards of ISO 14001, BS8555 and we subscribe to all Environment Agency updates.



Martin Kay, Managing Director  
Dated 31/05/13



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Registered address: Tynedale Works, Princess Way, Low Prudhoe, Northumberland NE42 6PL

**Nitecrete** Manufactured and developed by Bespoke Concrete Products Ltd. International Patent pending.

